

## CLAIMS

1. Headphones having no headband in which left and right driver units are connected by a cord passed behind a neck, comprising:

a belt-like strap portion formed in the middle part of said cord.

2. Headphones having no headband in which left and right driver units are connected by a cord passed behind a neck, comprising:

a belt-like strap portion in which the middle part of said cord is inserted into a cylindrical belt and end members fixing said cord and said cylindrical belt are provided at both ends of the cylindrical belt.

3. The headphones according to claim 2, wherein

said end member includes separate upper and lower members, and protrusions to fix said cord and said cylindrical belt are provided inside each of said end members, so that when the upper and lower members of said end member are fitted together, said cord and said cylindrical belt are held to be fixed.

4. Headphones having no headband in which left and right driver units are connected by a cord passed behind a neck;

a belt-like strap portion in which the middle part of said cord is inserted into a cylindrical belt and end members fixing said cord and said cylindrical belt are provided at both ends of the cylindrical belt is formed; and

said end member includes separate upper and lower members, and protrusions to fix said cord and said cylindrical belt are provided inside each of said end members, so that when the upper and lower members of said end member are fitted together, said cord and said cylindrical belt are held to be fixed, wherein

the upper and lower members of said end member are fixed by means of ultrasonic deposition, where said cord and said cylindrical belt are held to be simultaneously deposited and fixed.

5. The headphones according to claim 2, wherein

said cord is covered with a tube whose internal diameter is larger than that of said cord in the vicinity of each of both ends of said cylindrical belt, and said tube and said cylindrical belt are fixed by said end member.

6. The headphones according to claim 1, wherein additional ornaments can be attached to said strap portion.

7. The headphones according to claim 2, wherein

additional ornaments can be attached to said strap portion.

8. The headphones according to claim 6, wherein

when said strap portion is provided with an end member having a structure in which said additional ornaments can be attached, a hole is made in said end member to pass a ring or the like.

9. The headphones according to claim 7, wherein

when said strap portion is provided with an end member having a structure in which said additional ornaments can be attached, a hole is made in said end member to pass a ring or the like.

10. The headphones according to claim 1, wherein

said strap portion has a belt-like shape, whose outer circumference of cross-section is approximately oval or approximately elongated oval in shape.

11. The headphones according to claim 2, wherein

said strap portion has a belt-like shape, whose outer circumference of cross-section is approximately oval or approximately elongated oval in shape.

12. The headphones according to claim 1, wherein  
said strap portion is provided with a print or decoration  
which is pliable and flexible when, for example, being bent.

13. The headphones according to claim 2, wherein  
said strap portion is provided with a print or ornament  
which is pliable and flexible when, for example, being bent.

14. The headphones according to claim 1, wherein  
slip prevention processing is applied to said strap  
portion.

15. The headphones according to claim 2, wherein  
slip prevention processing is applied to said strap  
portion.